What is the resistance value for a good heating element in a HAKKO 485 Soldering System?

When measuring the heating elements individually, you should read approximately 36 ohms $\pm 10\%$ at room temperature. If you measure them in circuit when installed, the measurement should be 18 ohms $\pm 10\%$.

HakkoUSA Knowledge Base

https://kb.hakkousa.com/Knowledgebase/12056/What-is-the-resistance-value-fo...