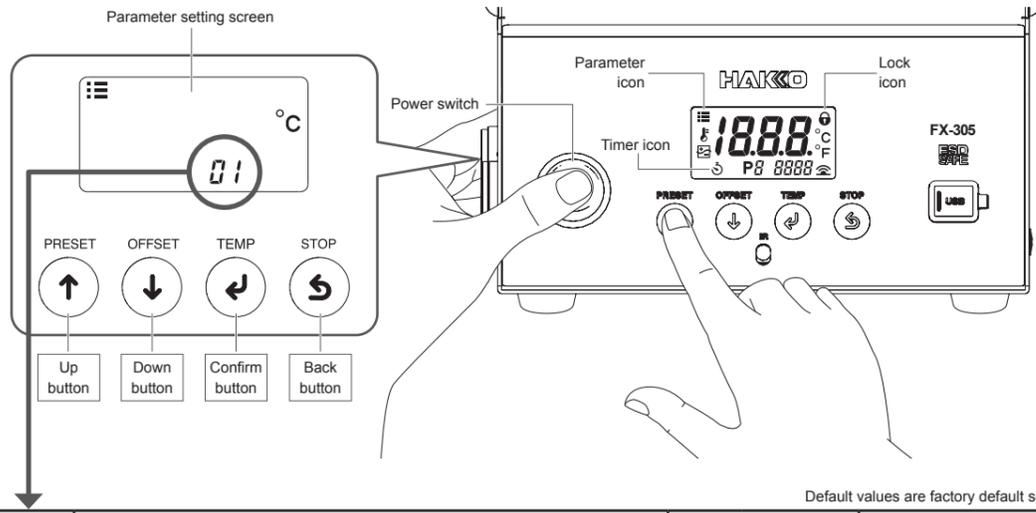


Quick Parameter Settings



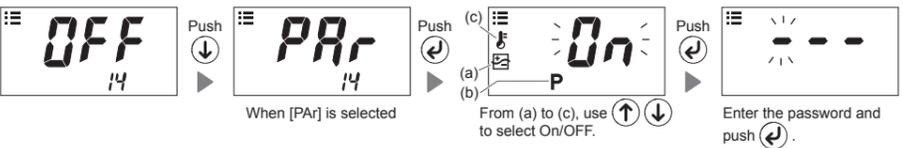
- (1) Turn on the power while pressing the  [Up button].
- (2) Select the parameter number using the  [Up button] or the  [Down button].
- (3) Push the  [Confirm button].
- (4) Change the setting using the  [Up button] or the  [Down button].
- (5) Push the  [Confirm button].
- (6) Push the  [Back button].
- (7) The normal screen reappears.

Note

- If the power is turned off while configuring settings, the changes may be lost.
- If you set the password in No. 14, the lock icon appears on the normal screen and a password prompt appears before transitioning to the parameter setting screen. Contact us if you do not know the password.

E-mail: support@hakko.com



Parameter No.	Parameter name/summary	Setting value	Default value Value when implementing No.25.
01	Display temperature unit Select from °C or °F. ● All set values are converted to the changed display temperature unit.	°C/°F	 (For USA: °F)
06	Ready alarm: [On]/[OFF] setting A buzzer sound notifies that the inner pot has reached the setting temperature. Select [OFF] if you do not wish to use this function.	On/OFF	
14	Password lock: [On]/[OFF] setting Limit the scope of change using a combination of six characters <i>AbCdEf</i> and three digits. ● Select [OFF]..... None are locked ● Select [On]..... Locks all ● Select [PAR] > [P]..... Locks changes to offset temperature ● Select [PAR] > [P]..... Locks preset temperature selection ● Select [PAR] > [F]..... Locks temperature changes via the [TEMP] button	OFF On* PAR*	Process when [PAR] is selected  When [PAR] is selected, a lock icon  appears on the right side of the normal screen. From (a) to (c), use   to select On/OFF. Enter the password and push  .
23	Preset temperature: Changing registered temperatures You can register up to five frequently used setting temperatures. This function saves time when changing the setting temperature. Default value: P1 250°C (600°F), P2 300°C (700°F), P3 350°C (750°F), P4 400°C (800°F), P5 450°C (850°F)	50 × 50 square: 50 to 530°C 120 to 990°F 75 × 75 square: 50 to 500°C 120 to 940°F 100 × 100 square: 50 to 450°C 120 to 850°F	 With  , the display switches between P1 > P2 > P3 > P4 > P5. Change the P2 temperature. Temperature changed
24	Preset temperature: [On]/[OFF] setting Set whether or not to use the preset temperature function for each temperature. Default value: On/P3 350°C ● The [PRESET] button is disabled if you set all five options to [OFF]. ● If you change P3 to [OFF] and push the [PRESET] button in the normal screen, the display switches between P1 > P2 > P4 > P5.	On/OFF	 P1 has been disabled.
25	Initial reset Reset the product to factory default settings.	°C/°F	 When °C is selected
26	Solder type Select the solder type that is closest to the solder composition being used.	SnP (Sn-Pb) SAC (Sn-Ag-Cu) SnC (Sn-Cu) Sn (Sn) Snb (Sn-Bi)	
27	Pot size Select 50 × 50 square, 75 × 75 square, or 100 × 100 square.	50 75 100	
28	Life timer: [On]/[OFF] setting A buzzer sound notifies when the time set for Parameter No.29 is reached. This function is used to determine approximately when the pot needs to be replaced. ● This buzzer sound cannot be turned off. ● When set to [On], the Stop mode timer icon and accumulated pot running time are displayed. (See "4-3. Operation / Checking the drop in temperature inside the pot" in the instruction manual)	On/OFF	
29	Life timer: Set time Set the accumulated pot running time in units of 10 hours. ● When value is changed, the accumulated pot run time will reset to "zero".	001 to 999 (Units: 10 hours)	 (010 × 10 hrs = 100 hrs)

If the life timer buzzer sounds...

- Perform the following procedure to replace the pot.
- Once the buzzer sounds, the heating element turns OFF and the temperature inside the pot begins to decrease.
 - The accumulated pot run time will reset to "zero" once the power is turned off.
- (1) Check that [t - 0] is displayed on the screen.
 - (2) Push  [Back button]. The buzzer sound stops and the temperature inside the pot is displayed. (Figure 1)
 - (3) Check that the temperature inside the pot has decreased to a safe temperature.
 - (4) Turn off the power and pull the plug out of the outlet.
 - (5) Replace the pot.
 - (6) Turn the power back on.
 - (7) The life timer starts counting.



CAUTION

For your safety, make sure the power switch is off and the plug is removed from the outlet when replacing the pot.

To reset accumulated pot run time to "Zero"...

Change the No.28 settings to [OFF]. Set back to [ON], then return to the normal screen. The accumulated pot run time will reset to "Zero".

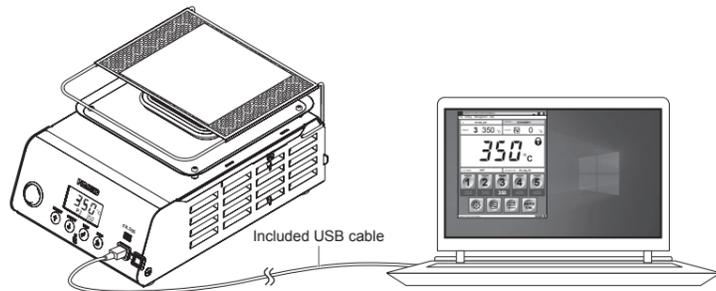
Connecting to a Computer

The following will become available when the software is installed.

- Change the parameter setting value from the PC
- Save the parameter settings as a CSV file
- Copy the saved parameter settings on another station
- Save the automatic calibration results as a CSV file
- Search the saved automatic calibration results by "Date" or "Number of recent histories," and display the results in a graph

NOTE Do not use a USB cable that is more than two meters long.

NOTE Only Windows 10 is supported.



■ Installing the software

- (1) Double-click the software (HAKKOControlSoftwareSetup X.X.X.X.exe) from the CD-ROM or downloaded from Online.
- (2) Select a language, and then click [OK]. (Figure 1)
- (3) Check the License Agreement, select [I accept the agreement], and then click [Next]. (Figure 2)
- (4) Follow the on-screen instructions to complete the installation.
- (5) If the software is installed correctly, it will be launched automatically.

Figure 1

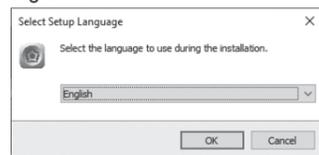
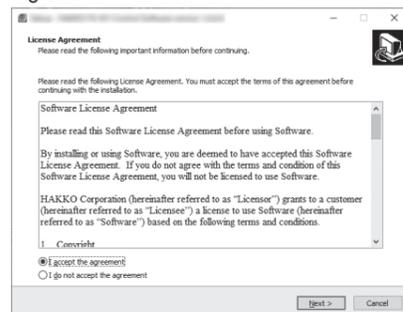


Figure 2



Downloading the Software (Online)

- (1) Go to the HAKKO website and visit [Customer support\Support & service\Login/Signup].



https://www.hakko.com/doc_support-e

- (2) Follow the on-screen instructions to complete user registration. Once user registration is complete, you can use My Page.
- (3) Click [My page (Product registration from here)] to register the product.

NOTE You can only download the software after registering the product.

- (4) Click [Download of product data] from the menu at the top right of the page.
- (5) Select [SOFTWARE] in the document search area.
- (6) Enter the product name as a keyword.
- (7) Select a language, and then click [Search by Condition].
- (8) Click [Download] in the search results.



HAKKO CORPORATION

HEAD OFFICE

4-5, Shiokusa 2-chome, Naniwa-ku, Osaka 556-0024 JAPAN
TEL: +81-6-6561-3225 FAX: +81-6-6561-8466
<https://www.hakko.com> E-mail: sales@hakko.com

OVERSEAS AFFILIATES

U.S.A.: AMERICAN HAKKO PRODUCTS, INC.

TEL: (661) 294-0090 FAX: (661) 294-0096
Toll Free (800) 88-HAKKO
<https://www.HakkoUSA.com> E-mail: Support@HakkoUSA.com

HONG KONG: HAKKO DEVELOPMENT CO., LTD.

TEL: 2811-5588 FAX: 2590-0217
<https://www.hakko.com.cn> E-mail: info@hakko.com.hk

SINGAPORE: HAKKO PRODUCTS PTE., LTD.

TEL: 6748-2277 FAX: 6744-0033
<https://www.hakko.com.sg> E-mail: sales@hakko.com.sg

Please access the code for overseas distributors.
https://www.hakko.com/doc_network



© 2022 HAKKO Corporation. All Rights Reserved.
Company and product names are trademarks or registered trademarks of their respective companies.