HAKKO

Quick Parameter Settings

Parameter setting screen

Parameter icon — Lock icon

Power switch

PRESET / OFFSET / TEMP / SLEEP

Up button | Down button | Confirm button | Back button
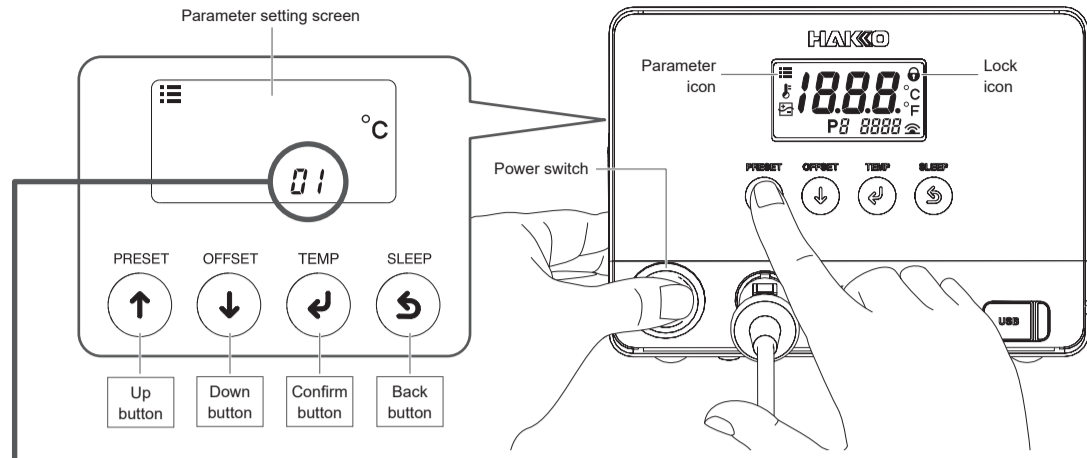
(1) Turn on the power while pressing the ↑ [Up button].

(2) Select the parameter number using the ↑ [Up button] or the ↓ [Down button].

(3) Push the ↵ [Confirm button].

(4) Change the setting using the ↑ [Up button] or the ↓ [Down button].

(5) Push the ↵ [Confirm button].

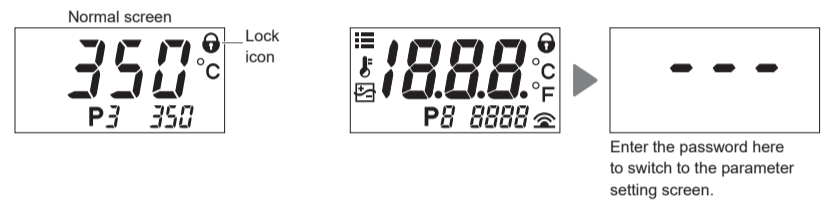(6) Push the ↰ [Back button].

(7) The normal screen reappears.

Default values are factory default settings.

Parameter No.	Parameter name/summary	Setting value	Default value (Value when implementing No. 25.)
01	**Display temperature unit** Select from ºC or ºF. ● All set values are converted to the changed display temperature unit.	ºC/ºF	ºC 01 (For USA: ºF)
02	**Sleep:** Time setting Set the time until the product transitions to sleep mode after the handpiece is placed on the iron holder. ● A shorter set time is more effective for preventing tip oxidation. ● This function is only activated if the temperature is set to 300ºC (570ºF) or higher. ● The normal screen reappears if you lift the handpiece from the iron holder. The normal screen also reappears if you push an operation button.	1 to 29 min	06 02
03	**Low temp alarm** Set the temperature range to notify via buzzer if the tip temperature drops while soldering. ● The buzzer sound cannot be turned off.	30 to 300ºC 50 to 540ºF	300 ºC 03 (ºF: 540)
05	**Error alarm set: [On]/[OFF] setting** A buzzer sound notifies of soldering iron error [C - E] or sensor error [S - E]. Select [OFF] if you do not wish to use this function.	On/OFF	On 05
06	**Ready alarm: [On]/[OFF] setting** A buzzer sound notifies that the tip has reached the setting temperature. Select [OFF] if you do not wish to use this function.	On/OFF	On 06
07	**Sleep: [On]/[OFF] setting** Set whether or not to automatically transition to sleep mode once the time set in parameter No. 02 is reached.	On/OFF	On 07
08	**Auto shut-off: [On]/[OFF] setting** Set whether or not to automatically turn the product off once the time set in parameter No. 18 is reached.	On/OFF	OFF 08
12	**Output mode: Power [P]/normal [n] setting** Power [P] is useful for workpieces that require a large amount of heat. Normal [n] is useful for temperature-sensitive workpieces.	P/n	P 12
13	**Sleep: Activation temperature setting** Set the tip temperature during sleep configured in parameter No. 02. ● A lower setting temperature is more effective for preventing tip oxidation. ● The normal screen also reappears if you push any operation button.	200 to 300ºC 390 to 580ºF	200 ºC 13 (ºF: 400)
14	**Password lock: [On]/[OFF] setting** Limit the scope of change using a combination of six characters AbCdEF and three digits. · Select [OFF].....................None are locked · Select [On].........................Locks all · Select [PAr] > [🔧] ....Locks changes to offset temperature · Select [PAr] > [P] ....Locks preset temperature selection · Select [PAr] > [🌡] ....Locks temperature changes via the [TEMP] button	OFF On * PAr * *When selected, a lock icon [🔒] appears on the right side of the normal screen.	
18	**Auto shut-off: Time setting** Set the time until the product transitions to powered down mode after the handpiece is placed on the iron holder. If a time of 30 minutes is set, the buzzer sounds three times every 30 minutes. ● The normal screen also reappears if you push any operation button. ● A shorter set time is more effective for preventing tip oxidation.	30 to 60 min	30 18
23	**Preset temperature: Changing registered temperatures** You can register up to five frequently used setting temperatures. This function saves time when changing the setting temperature. Default value: P1 250ºC (600ºF), P2 300ºC (700ºF), P3 350ºC (750ºF), P4 400ºC (800ºF), P5 450ºC (850ºF)	50 to 500ºC 120 to 940ºF (Same as the station's temperature range)	
24	**Preset temperature: [On]/[OFF] setting** Set whether or not to use the preset temperature function for each temperature. Default value: On/P3 350ºC ● The [PRESET] button is disabled if you set all five options to [OFF]. ● If you change P3 to [OFF] and push the [PRESET] button in the normal screen, the display switches between P1 > P2 > P4 > P5.	On/OFF	
25	**Initial reset** Reset the product to factory default settings.	ºC/ºF	

Note

● If the power is turned off while configuring settings, the changes may be lost.

● If you set the password in No. 14, the lock icon appears on the normal screen and a password prompt appears before transitioning to the parameter setting screen. Contact us if you do not know the password.

E-mail: support@hakko.com

Normal screen — Lock icon

350 ºC / P3 350

18.8.8. ºC ºF / P8 8888 ▶ - - -

Enter the password here to switch to the parameter setting screen.

This function is convenient for when you want to work within a specified temperature range.
To solder between 320 and 350ºC at a setting temperature of 350ºC, change the setting value to [30] in No. 03 before beginning soldering. The buzzer will sound, notifying you when the tip sensor temperature is lower than 320ºC while soldering. The upper limit is restricted by the setting temperature.

Leave the No. 07 default value set to [On], and set No. 02 & 13 to desired settings.

▼

In sleep and auto shut-off, tip oxidation is prevented, which can extend the tip lifetime.

▲

Set No. 08 to [On], and set No. 18 to desired settings.

Process when [PAr] is selected

OFF 14 → Push ↓ → PAr 14 (When [PAr] is selected) → Push ↵ (c) (a) (b) On → From (a) to (c), use ↑ ↓ to select On/OFF. → Push ↵ → - - - Enter the password and push ↵.

Parameter No. 23 process:
23 → Push ↵ → 250 ºC P1 SEt (With ↑, the display switches between P1 > P2 > P3 > P4 > P5.) → Push ↑ → 300 ºC P2 SEt → Push ↵ → 300 ºC P2 SEt (Change the P2 temperature.) → Push ↵ → 320 ºC P2 SEt (Temperature changed)

Parameter No. 24 process:
24 → Push ↵ → On P1 250 → Push ↵ → On P1 250 → Push ↓ → OFF P1 250 → Push ↵ → OFF P1 250 (P1 has been disabled.)

Parameter No. 25 process:
25 → Push ↵ → 25 ºC (When ºC is selected) → Push ↵ → YES 25 → Push ↵ → 18.8.8. ºC ºF P8 8888 ▶ → 350 ºC P3 350
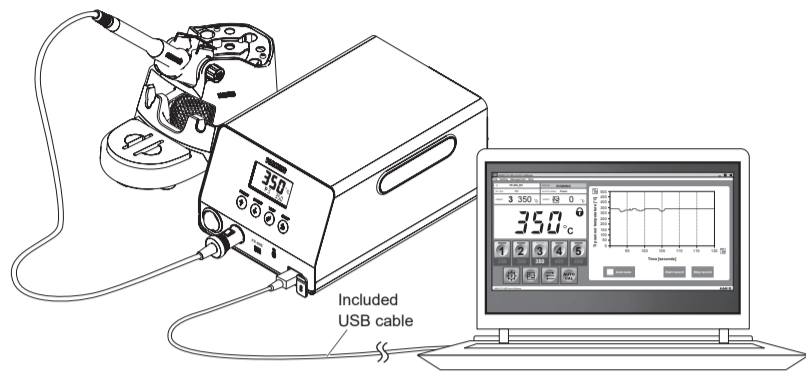
Connecting to a Computer

1. Setting parameters on a computer

With the included USB cable and software, you can change parameter settings on a computer and duplicate them to another station. You can also save the soldering work/offset value (temperature correction) changes history.

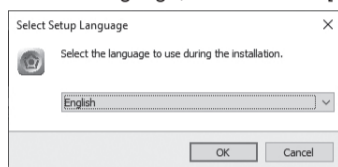**NOTE** Do not use USB cable that is more than two meters long.

NOTE Only Windows 10 is supported.
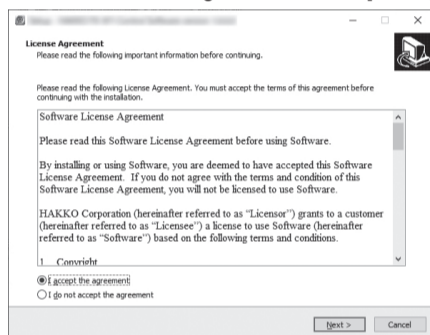

Included USB cable

2. Installing the software

(1) Double-click the software (HAKKOControlSoftwareSetup X.X.X.X.exe) from the CD-ROM or downloaded from Online.

(2) Select a language, and then click [OK].

(3) Check the License Agreement, select [I accept the agreement], and then click [Next].

(4) Follow the on-screen instructions to complete the installation.

(5) If the software is installed correctly, it will be launched automatically.

⬇ Downloading the Software (Online)

(1) Go to the HAKKO website and visit [Customer support\Support & service\Login/Signup].

  https://www.hakko.com/doc_support-e

(2) Follow the on-screen instructions to complete user registration.
Once user registration is complete, you can use My Page.

(3) Click [My page (Product registration from here)] to register the product.

NOTE You can only download the software after registering the product.

(4) Click [Download of product data] from the menu at the top right of the page.

(5) Select [SOFTWARE] in the document search area.

(6) Enter the product name as a keyword.

(7) Select a language, and then click [Search by Condition].

(8) Click [Download] in the search results.

HAKKO CORPORATION

HEAD OFFICE
4-5, Shiokusa 2-chome, Naniwa-ku, Osaka 556-0024 JAPAN
TEL: +81-6-6561-3225 FAX: +81-6-6561-8466
https://www.hakko.com E-mail: sales@hakko.com

OVERSEAS AFFILIATES
U.S.A.: AMERICAN HAKKO PRODUCTS, INC.
TEL: (661) 294-0090 FAX: (661) 294-0096
Toll Free (800) 88-HAKKO
　　　　　　 4 2 5 5 6
https://www.HakkoUSA.com E-mail: Support@HakkoUSA.com
HONG KONG: HAKKO DEVELOPMENT CO., LTD.
TEL: 2811-5588 FAX: 2590-0217
https://www.hakko.com.cn E-mail: info@hakko.com.hk
SINGAPORE: HAKKO PRODUCTS PTE., LTD.
TEL: 6748-2277 FAX: 6744-0033
https://www.hakko.com.sg E-mail: sales@hakko.com.sg

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