HAKKO — Installing the software

1 Software

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4 Installing the Software

(1) Double-click the CD-ROM or the downloaded software.
File name: HAKKOControlSoftwareSetup X.X.X.X.exe

(2) Select the language and click [OK].

(3) After checking the License Agreement, select [I accept the agreement] and click [Next].
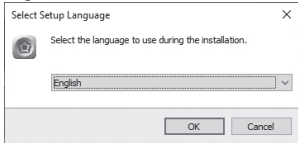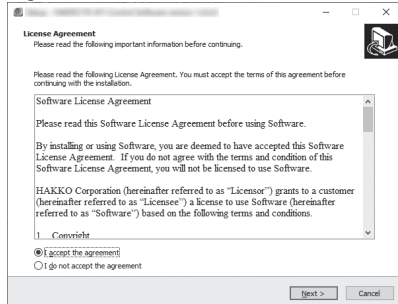
Figure 1-1

Figure 1-2

(4) From here, follow the instructions on the screen.

(5) The software will automatically launch when the installation is completed. (Figure 1-3)

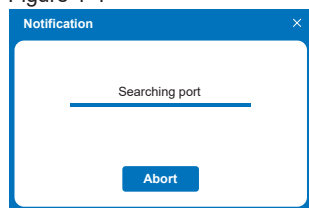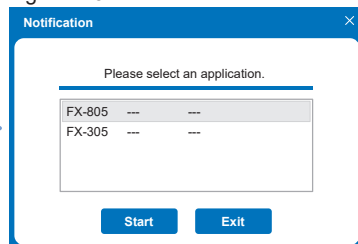(6) Click [Exit] to exit the software. (Figure 1-4/1-5)

Figure 1-3

Figure 1-4

Figure 1-5

5 Connecting to a PC

(1) Connect the main unit to a PC with the included USB cable.

(2) Place the handpiece on the iron holder.

(3) Connect the main unit and the handpiece.

(4) Turn the main unit power switch ON.

(5) Launch the software.

NOTE If [- - -] appears on the display as shown in the right figure even after the PC is connected, turn OFF the main unit power switch and then turn it ON again.

NOTE Do not use a USB cable that is more than two meters long.

Main Unit
Included USB cable
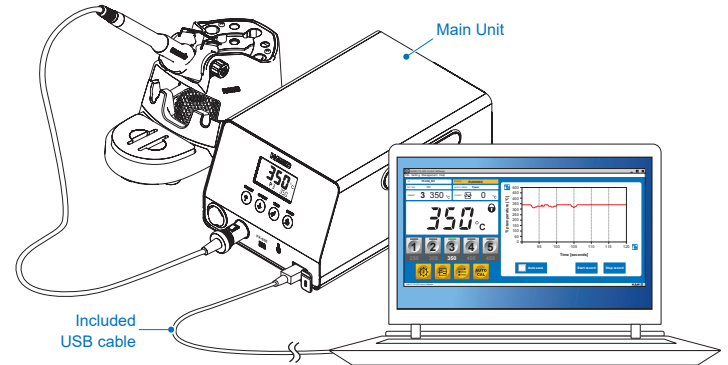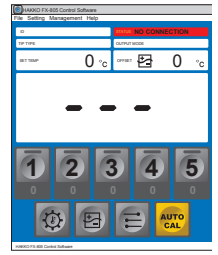
6 Software Updates

Follow the instructions below to download the latest software.

(1) Go to [Customer Support > support and services > login and new user registration] on the HAKKO website.

https://www.hakko.com/doc_support-e

(2) Log in, or create an account.

(3) Click [My page (Product registration from here)] to register the product.

NOTE Product must be registered to download software.

(4) Click [Download of Product Data] under the menu.
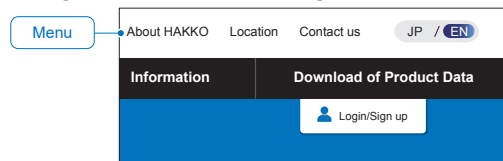
(5) Select [Software] under the various resource search options.

(6) Input the product name as the keyword.

(7) Select the language and click [Search with these conditions].

(8) Click [Download] in the search results.

2022.07
96.0005-003

HAKKO Operation guide FX-805 Control Software

1. Menu

File

— **Port selection**
Used to manually select Port Number.

— **Exit**
Used when exiting software.

Setting

— **Language: Japanese/English/Chinese**
Select one of these languages.

— **Display temperature unit: ºC/ºF**
Select the unit for temperature.

— **Select application**
Select the unit.

Management

— **File storage location:**
Parameter setting file/
Automatic calibration result file/
Tip sensor temperature monitor file
Select where files are saved.
NOTE By default, files are saved in the same location as software folder.

— **Tip sensor temperature monitor auto save: ON/OFF**
When set to [ON], the Tip sensor temperature will be recorded constantly and saved as CSV file.
NOTE Default is OFF.

— **Tip sensor temperature monitor file split interval (minutes): 1 to 120**
Segments CSV files into multiple files based on minutes.
NOTE Default is 5 min.

Help

— **Connection unit version information**
Shows the connection unit firmware version.

— **Version information**

2. Screen Description

See "1. Menu"

See "3. Operation Buttons"

- **Temperature Change**
- **Tip Temperature Correction (offset)**
- **Parameter Setting**
- **Automatic Calibration and Recorder**

HAKKO FX-805 Control Software
File Setting Management Help

ID	FX-805_001	STATUS	RUNNING
TIP TYPE	T37	OUTPUT MODE	Power
PRESET	3 350 ºC	OFFSET	0 ºC

350 ºC

| 1 | 2 | 3 | 4 | 5 |
| 250 | 300 | 350 | 400 | 450 |

Tip sensor temperature [°C]

Time [seconds]

Auto save — Turn ON/OFF

Start record Stop record — Disabled during Auto save

HAKKO FX-805 Control Software

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① **Connection unit name** is displayed.
The connection unit can be named in the Parameter Setting button under the section [ID].

② **The tip type** in use is displayed.
The tip type will update automatically based on the tip.

③ **The Setting Temp** status is displayed.
- Manual inputing temperature displays [SET TEMP]
  SET TEMP 350 ºC
  350 ºC / 350
  Connection unit display
  This can be done through the Temperature Change button.
- Preset temperature displays [PRESET] and the preset number.
  PRESET 3 350 ºC
  Preset number
  350 ºC / P3 350
  Connection unit display
  You can change the Setting Temp manually or by selecting one of the preset temperature buttons.

④ **The temperature registered** for each preset number is displayed.
The preset temperatures can be changed in the Parameter Setting button under [Temp Set Menu].

Preset number — 3 4 5
Registered temperature — 350 400 450
Selected / Selectable / Unselectable

- Factory default setting temperatures:
  No.1: 250ºC (600ºF)
  No.2: 300ºC (700ºF)
  No.3: 350ºC (750ºF)
  No.4: 400ºC (800ºF)
  No.5: 450ºC (850ºF)

The preset temperature selection status is shown by the button color.

Why are some buttons unselectable?
[Preset 5 ON/OFF] is set to [OFF] under the [Temp Set Menu] of the button.

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⑤ **The operating status of the connection unit** is displayed.

RUNNING
Operating normally

SLEEP
Sleep state

SHUT OFF
Time specified in the ShutOff Menu has elapsed

SENSOR ERROR
Tip heating element/sensor not detected

GRIP ERROR
Inapplicable handpiece connected or the handpiece is disconnected

NO CONNECTION
Connection unit is turned OFF or the main unit is not connected to the PC

HEATERSHORT ERROR
Inapplicable tip inserted

ZEROCROSS ERROR
Power supply abnormality or the main unit is damaged

TIP DETECTION ERROR
Inapplicable tip detected

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⑥ The selected **output mode** is displayed.
The mode can be changed in the Parameter Setting button under [Output mode setting].

⑦ **The correction value (offset value)** is displayed.
The offset can be changed using the Tip Temperature Correction button or the Automatic Calibration and Recorder button.

⑧ Displayed when **the parameter setting change is locked**.
This can be locked/unlocked in the Parameter Setting button under [Lock Menu].

⑨ **The tip sensor temperature** can be displayed on a graph.
- The graph data can be manually or automatically saved
  Manually record: Pressing [Start record], pressing [Stop record] ends the recording
  Recording with Auto save: files will be saved depending on the value inputed in [Tip sensor temperature monitor file split interval (minutes)].
- Saved file name
  During manual saving: FX-805TEMP_M_220101_093358.csv
  During automatic saving: FX-805TEMP_220101_093358.csv
  Date stamp of recording: January 1, 2022, 9:33:58
- The graph "Time axis" and "Temperature axis" settings can be changed
  Click button to display the Setting screen.

Time axis setting
Length of time displayed 30 / 300
30 sec
Scale interval: 5 / 60
5 sec
Confirm Close

Temperature axis setting
Maximum Temperature Displayed: 200 / 500
500 ºC
Minimum Temperature Displayed: 0 / 400
0 ºC
Scale interval: 10 / 100
50 ºC
Confirm Close

See [Management] in "1. Menu" for the storage location and the auto save timing.

	Time axis default		Temperature axis default	
Length of time displayed	30 seconds	Maximum Temperature Displayed	500ºC/950ºF
Time Scale Interval	5 seconds	Minimum Temperature Displayed	0ºC/0ºF
		Temperature Scale Interval	50ºC/50ºF

3. Operation Buttons

Temperature Change

● Change the set temperature

NOTE If the temperature is changed here, the preset temperature selection is automatically canceled.

Temp change
350 °C
50 ▽ ━━━●━━ △ 500
Confirm   Close

Parameter Setting

(See "Quick Parameter Settings" in the Instruction Manual)

The current settings are highlighted in blue **A** and can be changed in the column to the right **B**. By clicking the [Confirm] button the buzzer will sound, and [Sys] or [Set] will display on the connection unit to show the settings have been updated.

● The settings can be saved or loaded as CSV files. Click the [Save] button to store the settings from **B**.
Default file name: FX-805-Parameter.csv

Click the [Load] button and select CSV file to input the settings, and then click [Confirm] to apply the settings.
* The file name is displayed in the upper left corner.

💡 **If the selected file name has an " * "...**

When the **B** values are changed after loading, " * " mark will be added at the end of the file name.
Example: FX-805-Parameter.csv*

Parameter No. correspondence table

Sleep Menu		Lock Menu	
ON/OFF	Parameter No.*07*		Parameter No. *14*
Activation Time	Parameter No.*02*	Temp Set Menu	
Sleep Temp	Parameter No. *13*	Preset Temp	Parameter No.*23*
ShutOff Menu		Preset ON/OFF	Parameter No.*24*
ON/OFF	Parameter No.*08*	Output Mode Setting	
Activation Time	Parameter No. *18*		Parameter No. *12*
Alarm Menu			
Error Alarm	Parameter No.*05*		
Ready Alarm	Parameter No.*06*		
Low Temp Alarm	Parameter No.*03*		

Display the file name selected during loading

Parameter setting

Sleep Menu
ON/OFF — ON — OFF ●ON
Activation Time — 6 min — 1 ▽━●━ △29 min / 6 min
Sleep Temp — 200 ℃ — 200 ▽━●━ △300℃ / 200 ℃

ShutOff Menu
ON/OFF — ON — OFF ●ON
Activation Time — 30 min — 30 ▽━●━ △60 min / 30 min

Alarm Menu
Error Alarm — ON — OFF ●ON
Ready Alarm — ON — OFF ●ON
Low Temp Alarm — 300 ℃ — 30 ▽━●━ △300℃ / 300 ℃

Lock Menu
Password Lock — Unlock — Unlock ▽
Password — AAA — AAA
Offset — Unlock — Unlock ● Lock
Preset Select — Unlock — Unlock ● Lock
Temp Set — Unlock — Unlock ● Lock

Output mode setting
Output mode — Power — Normal ● Power

ID
FX-805-001 — FX-805-001

Temp Set Menu
Setting Temp — 350 ℃ — 50 ▽━●━ △500℃ / 350 ℃
Offset Temp — 0 ℃ — -50 ▽━●━ △50℃ / 0 ℃
Preset 1 Temp — 250 ℃ — 50 ▽━●━ △500℃ / 250 ℃
Preset 2 Temp — 300 ℃ — 50 ▽━●━ △500℃ / 300 ℃
Preset 3 Temp — 350 ℃ — 50 ▽━●━ △500℃ / 350 ℃
Preset 4 Temp — 400 ℃ — 50 ▽━●━ △500℃ / 400 ℃
Preset 5 Temp — 450 ℃ — 50 ▽━●━ △500℃ / 450 ℃
Preset 1 ON/OFF — ON — OFF ●ON
Preset 2 ON/OFF — ON — OFF ●ON
Preset 3 ON/OFF — ON — OFF ●ON
Preset 4 ON/OFF — ON — OFF ●ON
Preset 5 ON/OFF — ON — OFF ●ON

Confirm | Load | Save | Close

Confirm the changed values | Load File | Save File

If the ID of the connection unit is not registered, it will be displayed as bellow.
ID — No Data

Tip Temperature Correction (offset)

(See "4-3. Operation" in the Instruction Manual)

● The tip temperature can be corrected with the following two methods.

NOTE This will not function when the connection unit is in offset mode.

Offset change
10 °C
-50 ▽ ━━●━━ △ 50
Input directly or send from tip thermometer.
IR
HAKKO

Manual input	Using the HAKKO thermometer with the Temperature Sending Function
(1) Measure the tip temperature	(1) Measure the tip temperature
(2) Input the offset value	(2) Send the measured temperature
(3) Click the [Confirm] button	(3) Click the [Confirm] button
(4) Click the [Close] button	(4) Click the [Close] button

Confirm | Close

Automatic Calibration and Recorder

What is Automatic Calibration?
It is an operation to automate tip temperature management, and to save the proper calibration results.

● Automatically saves the calibration results when the calibration is completed

● Compiles one month of saved calibration results in one CSV file
File name: FX-805CAL_2022_01.csv

Product Name | Calibration year and month

FX-805CAL_2022_01.csv-Excel

	A	B	C	D	E	F	G	H	I	J	K	L	M	N
1	ID	Handpiece	Tip Type	Date&Time	Result	Set Temp	Temp Lim	Before Temp	After Temp	Before Offset	After Offset	Leak Volt	Earth Res	Tip Change
2	FX-805-001	FX-8004	T37	2022/1/26 13:58	PASS	0350C	+10/-10	346C	---	006C	---	1.5	1.8	OFF
3	FX-805-001	FX-8004	T37	2022/1/27 13:41	PASS	0350C	+10/-10	343C	---	006C	---	1.5	1.8	ON
4	FX-805-001	FX-8004	T37	2022/1/28 13:50	PASS	0350C	+10/-10	342C	---	006C	---	1.5	ON
5	FX-805-001	FX-8004	T37	2022/1/31 13:52	PASS	0350C	+10/-10	342C	---	006C	---	1.5	

FX-805CAL_2022_01

If a calibration was within the same month, it is sequentially saved to the same file.

Calibration procedure

Automatic calibration

Set conditions if required and start.

C Check this box if the tip was replaced. This will allow you to know when the tip was replaced when viewing the calibration result data or a graph.

(1) Set the conditions during Automatic calibration with the ⚙ button.

Condition setting
Temperature calibration range (plus) — 1 ●━━ 10 / 10
Temperature calibration range (minus) — -10 ━━● -1 / -10
Number of retries — 3 ━● 1
Leak voltage measurement setting — OFF ●ON
Tip to ground resistance measurement — OFF ●ON
Confirm | Close

(2) Click the ▶ button and follow message **C** to calibrate. Set the conditions during.

● Calibration results
You may select one of the following search conditions.
· Date Search ....Specify the date for the period that you wish to check
· Number of histories .....Specify the recent histories that you wish to check

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● Procedure to display the calibration results

Automatic calibration
Set conditions if required and start.

The following is an example for "Number of histories".

NOTE The calibration results can be displayed even if the connection unit is turned OFF.

(1) Click the [Calibration results] button to display the screen to input the search conditions.
(2) Input [10] in the [Number of histories] bar.

Calibration result
Date ☐ 2022/01/25 ~ ☐ 2022/01/25
Number of histories 10

ID	Handpiece	Tip type	Calibration date	Calibration result	Setting Temp	Temperature calibration range	Measured temperature before c...

● **Date search example**
Click the check box and specify the date.
You can also search across months as follows.
Date ☑ 2022/01/25 ~ ☑ 2022/01/25
Number of histories 10
There is no need to erase the Number of histories.

Search | Graph | Close

(3) Click the [Search] button.
(4) The search results (latest 10 entries) are displayed.

Calibration result
Select an item name to sort
Date ☐ 2022/01/25 ~ ☐ 2022/01/25
Number of histories 10

ID	Handpiece	Tip type	Calibration date	Calibration result	Setting Temp	Temperature calibration range	Measure before...
FX-805-001	FX-8004	T37	2022/01/26 13:58	PASS	350 ℃	+10/-10	346 ℃
FX-805-001	FX-8004	T37	2022/01/27 13:41	PASS	350 ℃	+10/-10	343 ℃
FX-805-001	FX-8004	T37	2022/01/28 13:50	PASS	350 ℃	+10/-10	342 ℃
FX-805-001	FX-8004	T37	2022/01/31 13:52	PASS	350 ℃	+10/-10	342 ℃
FX-805-001	FX-8004	T37	2022/02/01 13:50	PASS	350 ℃	+10/-10	342 ℃
FX-805-001	FX-8004	T37	2022/02/02 13:51	PASS	350 ℃	+10/-10	341 ℃
FX-805-001	FX-8004	T37	2022/02/03 13:51	FAIL	350 ℃	+10/-10	338 ℃
FX-805-001	X-8004	T37	2022/02/04 13:51	PASS	350 ℃	+10/-10	342 ℃
FX-805-001	X-8004	T37	2022/02/07 13:52	PASS	350 ℃	+10/-10	349 ℃
FX-805-001	X-8004	T37	2022/02/08 13:51	PASS	350 ℃	+10/-10	350 ℃

Select one row to display all of the values as a list

Slide to the right

ID	FX-805-001
Handpiece	FX-8004
Tip type	T37
Calibration date	2022/02/04 13:51
Calibration result	PASS
Setting Temp	350 ℃
Temperature calibration range	+10/-10
Measured temperature before calibration	350 ℃
Measured temperature after calibration	
Offset before calibration	12 ℃
Offset after calibration	
Leak voltage	1.5 mV
Tip to ground resistance	1.8 Ω
Tip replacement flag setting	ON

Search | Graph | Close

(5) Click [Graph].
(6) The 10 search results are graphed.

Calibration result graph

— Measured temperature
— Offset temperature

You can check when the tip was replaced with the blue vertical line.

(X axis: Number of histories 1–10)

Close